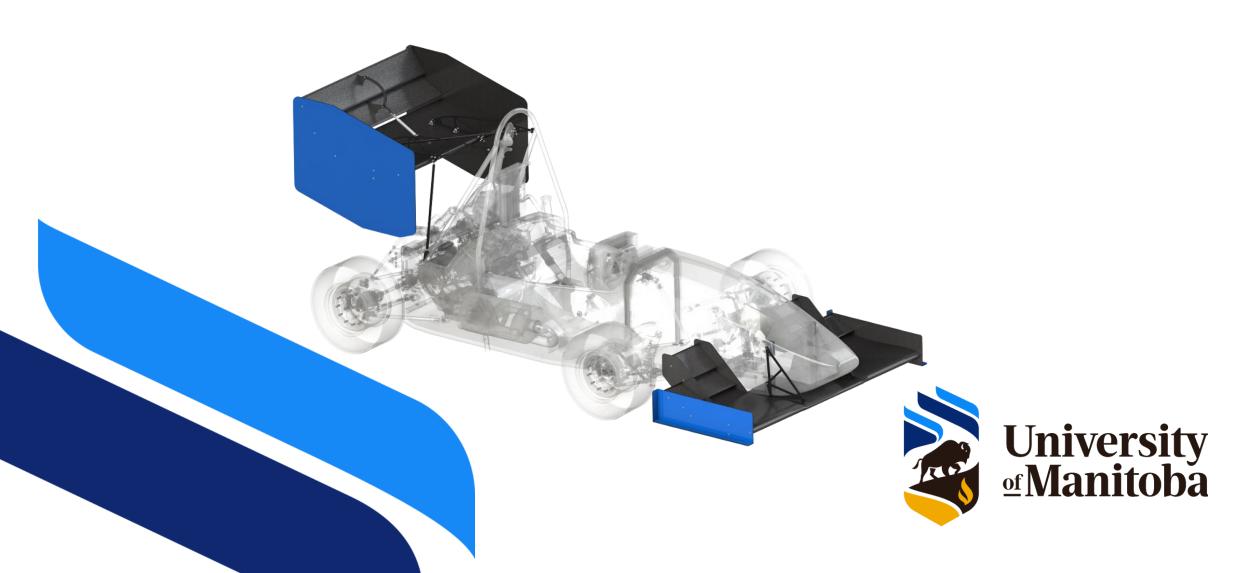
PBR20

Aerodynamics Design Presentation





Section at a Glance

- CI*A = -2.25
 Front Wing -> -1.21
 Rear Wing -> -1.10
 (DRS Open -> -0.44)
- Cd*A = 1.23
 Front Wing -> 0.24
 Rear Wing -> 0.41
 (DRS Open -> 0.08)
- L/D = -1.82
 Front Wing -> -5.00
 Rear Wing -> -2.65
 (DRS Open -> -5.38)

- Mass = 10.2 [kg]
 Front Wing -> 4.5 [kg]
 Rear Wing -> 5.7 [kg]
- Frontal Area = 1.05 $[m^2]$ Front Wing -> +0.05 $[m^2]$ (mostly from muffler side) Rear Wing -> +0.24 $[m^2]$
- Aerobalance = 50.0% Adjustable from 41.5% to 57.0%





Section Goals

The goal: Increase points at competition



Event	Points Delta				Sensitivitie	c					
Endurance	+40.4										
Fuel	-11.1	Parameter	Points Delta	+0.1 Cl*A gives:	3.58 points	+0.028 CI*A gives:	1 point				
Autocross	+25.3	CI*A	+98.2								
Skidpad	+9.9	Cd*A	-18.1	-0.1 Cd*A gives:	2.90 points	-0.034 Cd*A gives:	1 point				
Acceleration	+4.6	Mass	-4.8	-0.1 [<i>kg</i>] gives:	0.04 points	-2.50 [<i>kg</i>] gives:	1 point				

Critical L/D 0.81

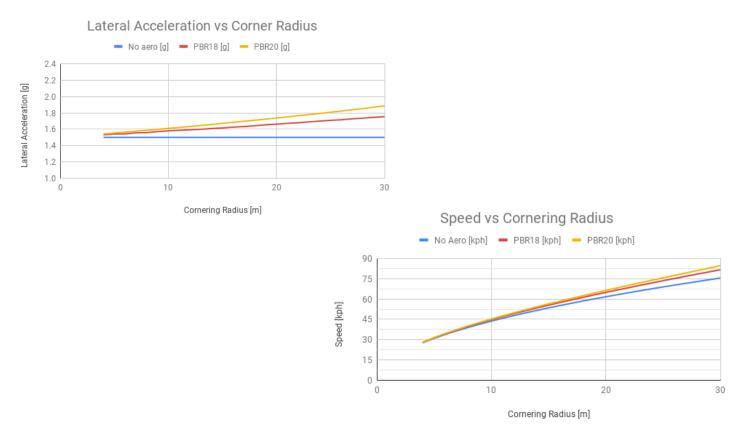


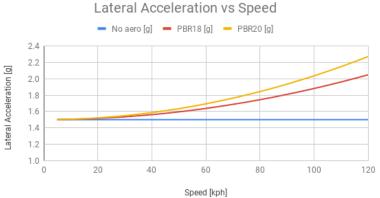


Cost -2.2

Total +66.9

Aerodynamic Performance Gains



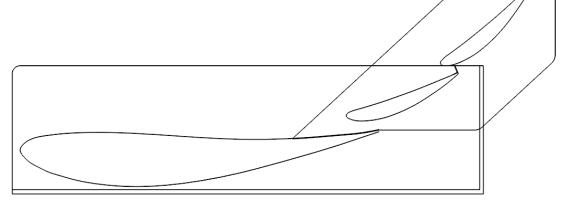






Front Wing



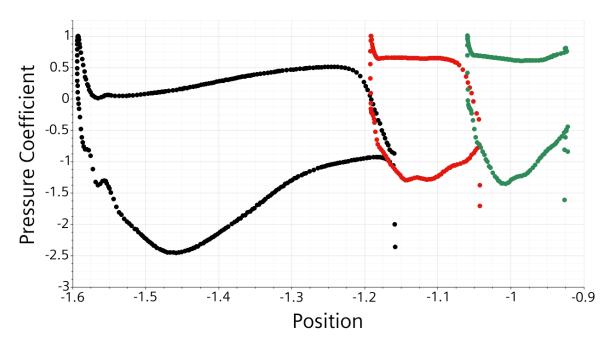


	Cord [<i>mm</i>]	Angle of Attack (relative) [deg]	Slot Gap (ground clearance) [mm]	Slot Overlap [<i>mm</i>]	
Center Mainfoil	Center Mainfoil 450		70	n/a	
Side Mainfoil	450	3	80	n/a	
Flap 1	150	21 (18)	10	15	
Flap 2	150	41 (20)	9	15	

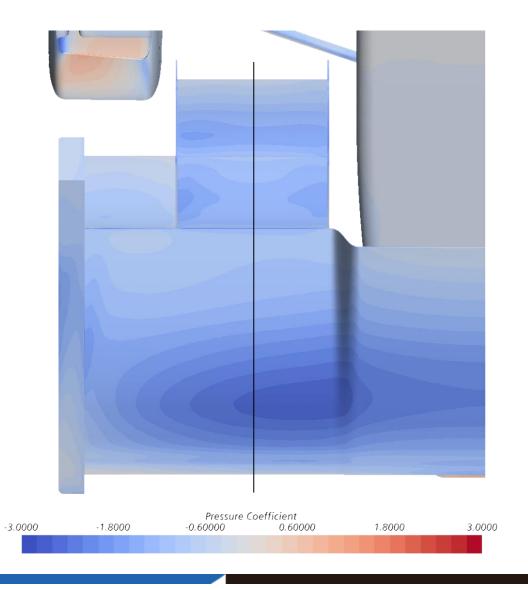




Front Wing



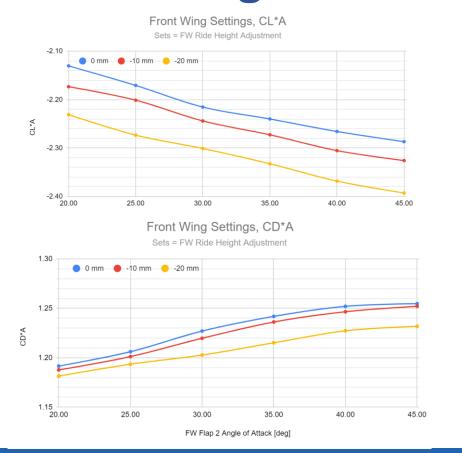
Font Wing Pressure Coefficient Profile, Y380





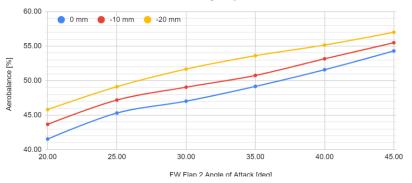


Front Wing – It moves!



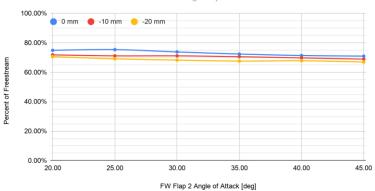
Front Wing Settings, Aerobalance

Sets = FW Ride Height Adjustment



Front Wing Settings, Radiator Velocity (15 m/s)

Sets = FW Ride Height Adjustment



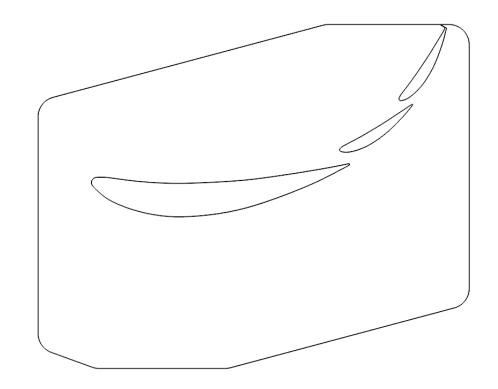






Rear Wing



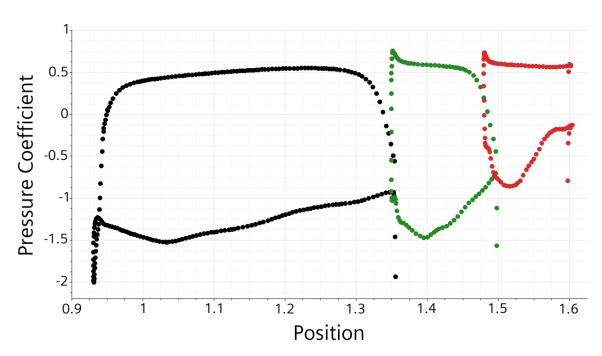


	Cord [mm]	Angle of Attack (relative) [<i>deg</i>]	Slot Gap (ground clearance) [mm]	Slot Overlap [<i>mm</i>]
Mainfoil	450	4	n/a	n/a
Flap 1	150	32.5 (28.5)	18.5	15
Flap 2	150	57.5 (25)	12.5	15

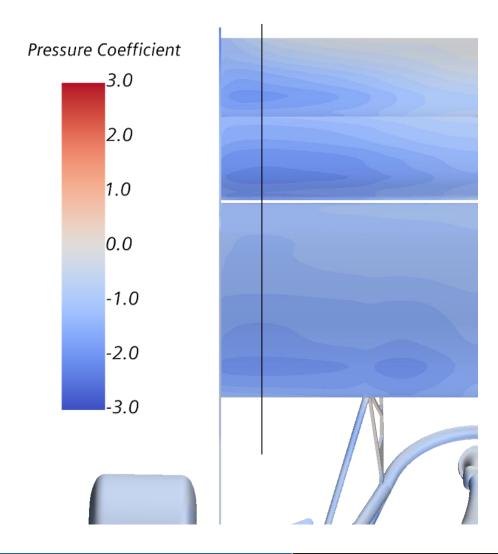




Rear Wing



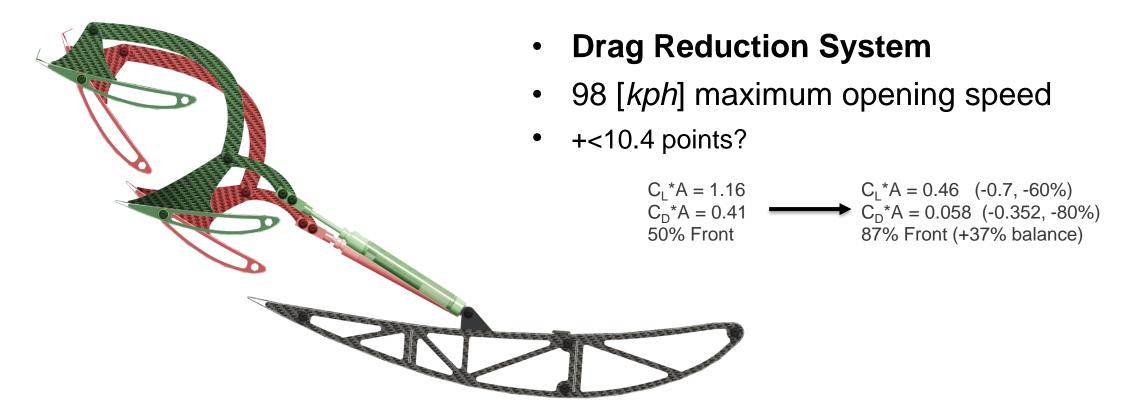
Rear Wing Pressure Coefficient Profile, Y380







Rear Wing – It also moves!







DRS Optimization - % changes in

	i									
				Fl	ap 1 C)peniı	ıg [de	g]		
		0	-5	-10	-15	-20	-25	-30	-35	-40
	0	100	104	108	110	112	111	111	107	101
	-5	104	108	114	115	116	115	113	110	104
	-10	108	113	121	121	121	121	118	114	105
	-15	113	119	124	128	126	127	123	117	110
eg	-20	118	123	132	136	136	132	127	122	113
p] g	-25	125	130	136	142	148	143	136	125	115
ning	-30	131	137	143	150	157	158	151	132	119
Оре	-35	139	146	151	159	166	169	166	147	125
Flap 2 Opening [deg]	-40	147	153	161	167	175	179	175	158	135
Flaj	-45	154	161	169	176	183	192	191	172	147
	-50	152	160	171	182	191	203	198	180	160
	-55	144	155	166	178	184	196	196	183	160
	-60	138	146	155	163	175	178	169	154	137
	-65	131	137	145	153	156	163	158	138	123

		Flap 1 Opening [deg]									
		0	-5	-10	-15	-20	-25	-30	-35	-40	
	0	41	45	49	52	56	59	62	65	67	
	-5	42	45	50	53	57	59	63	66	68	
	-10	44	47	51	54	58	61	64	67	69	
	-15	45	48	51	56	59	63	65	68	71	
[gə	-20	48	49	51	56	61	64	67	70	72	
p] §	-25	50	51	53	57	61	65	69	71	75	
ning	-30	53	54	56	58	61	66	70	74	77	
Оре	-35	56	57	58	60	63	67	72	76	80	
Flap 2 Opening [deg]	-40	60	61	62	64	66	68	72	76	79	
Fla	-45	67	68	67	68	69	73	75	77	79	
	-50	70	73	75	75	75	77	79	80	81	
	-55	70	73	76	81	83	85	86	86	85	
	-60	70	73	77	79	84	88	92	95	95	
	-65	71	73	76	80	83	88	93	96	97	

				Fla	ap 1 (Openi	ng [de	g]		
		0	-5	-10	-15	-20	-25	-30	-35	-40
Flap 2 Opening [deg]	0	100	88	76	68	61	56	52	49	48
	-5	93	82	70	63	57	53	49	47	46
	-10	87	77	66	58	53	49	46	44	43
	-15	80	72	63	54	50	45	43	41	40
	-20	73	67	59	51	45	42	40	38	37
	-25	66	61	55	48	42	37	36	35	34
ni ii	-30	59	54	50	45	39	34	31	31	31
Ope	-35	52	48	44	40	35	31	28	27	28
p 2 (-40	44	42	38	35	31	28	26	25	26
Fla	-45	36	33	32	29	27	24	22	22	24
	-50	33	28	26	23	22	20	19	19	22
	-55	35	30	25	21	18	16	15	16	18
	-60	36	31	27	23	19	16	14	14	15
	-65	37	33	29	24	21	17	15	14	16

		Flap 1 Opening [deg]										
		0	-5	-10	-15	-20	-25	-30	-35	-40		
	0	100	91	82	75	68	62	57	53	48		
	-5	96	89	80	72	66	61	56	51	47		
	-10	94	87	80	71	65	60	54	50	45		
	-15	90	85	79	69	63	58	53	48	44		
eg]	-20	87	83	78	70	61	55	50	46	42		
g [d	-25	83	80	75	69	62	53	48	43	39		
nin	-30	77	75	71	67	61	54	47	41	37		
Ope	-35	72	70	67	63	59	53	46	40	35		
Flap 2 Opening [deg]	-40	65	64	61	58	54	50	45	39	36		
Fla	-45	55	53	54	52	49	46	42	38	36		
	-50	50	45	44	42	42	40	37	35	35		
	-55	50	46	42	37	33	31	30	29	29		
	-60	49	45	41	37	33	28	23	21	21		
	-65	49	45	41	37	33	29	24	20	19		

L/D Aerobalance

Drag

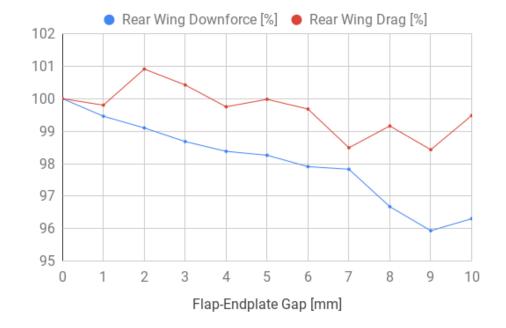
Downforce





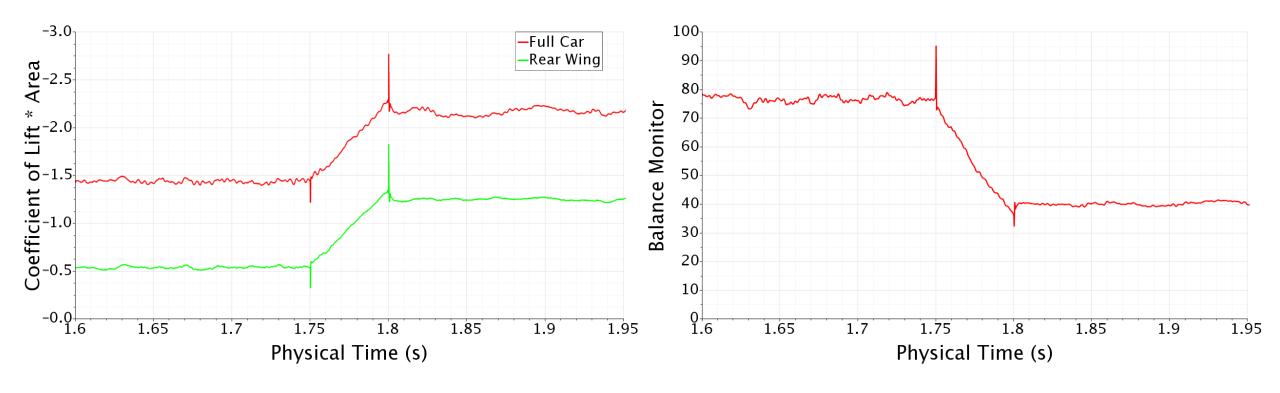
DRS Losses

	(C_L*A	C_D*A			
	No Linkage	Linkage	No Linkage	Linkage		
Mainfoil	0.7687	0.7644 (-0.56%)	0.0699	0.0695 (-0.57%)		
Flap 1	0.2739	0.2715 (-0.88%)	0.1604	0.1591 (-0.81%)		
Flap 2	0.115	0.1134 (- 1.39%)	0.1782	0.1755 (- 1.52%)		
DRS Linkage	n/a	0.0001	n/a	0.0006		
Overall	1.1575	1.1495 (-0.69%)	0.4084	0.4046 (-0.93%)		



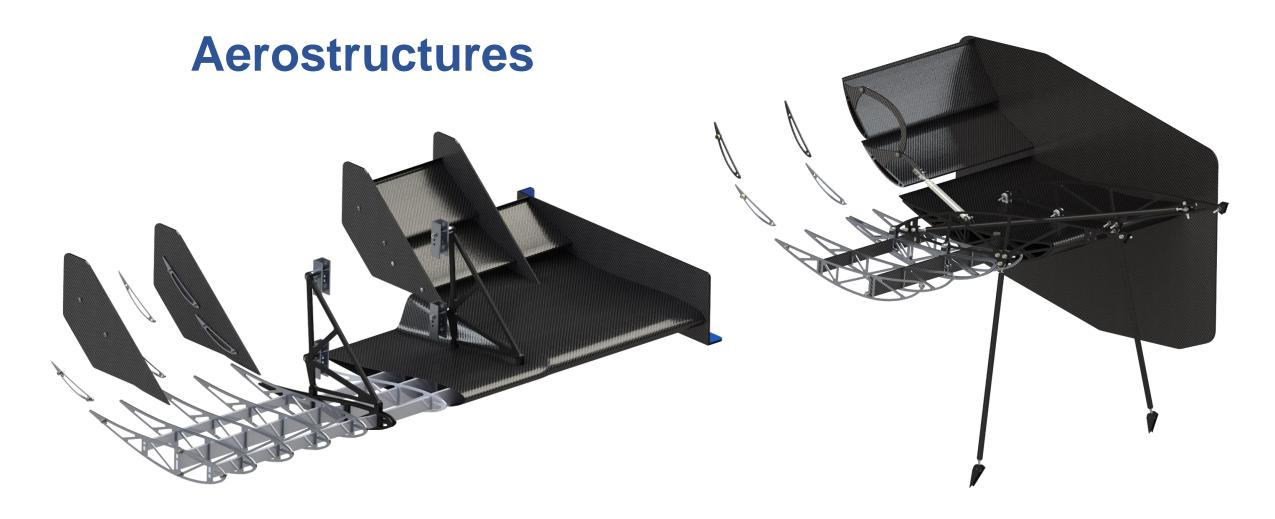


DRS - Closing













FEA Inputs

- 35 [m/s] top speed (126 [kph]) + 15 [m/s] wind+gust (54 [kph]) = 50 [m/s] (180 [kph])
- 1.5 Factor of Safety
- Full xyz aero load vector
- Acceleration loading from mass
- Buckling





FEA Load Cases

- Cornering (max front wing)
- Braking (max front wing)
- 90 deg spin -> rear wing sideforce of 1000 [N]!
- 180 deg spin -> inconsequential
- Front wing jacking / big road bump
- Foot on front wing "Claude Case"
- Future -> Cone strike





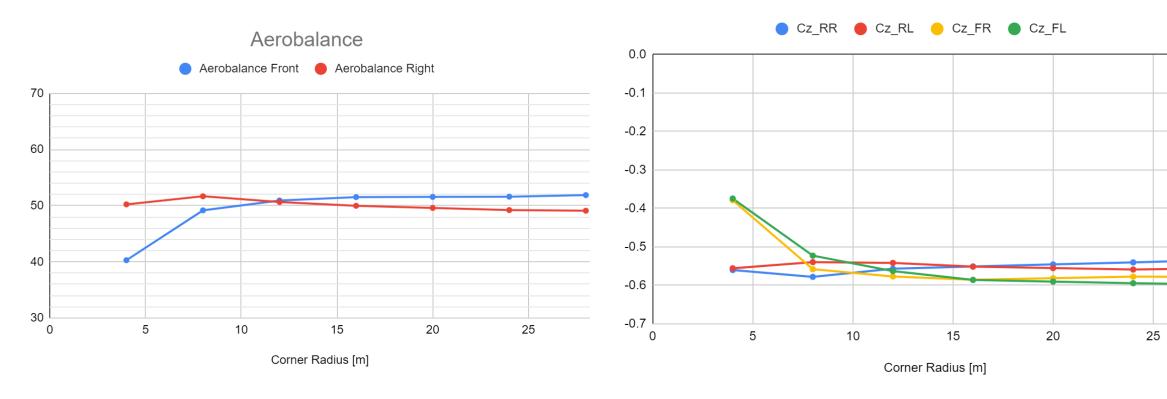
Aerodynamic Mapping – Ride Height

01 **							00+4				1.5 1		
CL*A				leight Front [mm]			CD*A				ght Front [mm]		
		10	20	30	40	50			10	20	30	40	50
	10	-2.37	-2.25	-2.14	-2.04	-1.93		10	1.21	1.22	1.22	1.21	1.20
	20	-2.44	-2.31	-2.21	-2.10	-2.00		20	1.21	1.23	1.23	1.22	1.21
	30	-2.51	-2.38	-2.26	-2.16	-2.07		30	1.21	1.23	1.24	1.23	1.22
	40	-2.61	-2.45	-2.34	-2.22	-2.12		40	1.25	1.22	1.25	1.24	1.23
Height Rear [mm]	50	-2.65	-2.51	-2.39	-2.28	-2.17	Height Rear [mm]	50	1.24	1.24	1.25	1.25	1.24
Aerobalance Front		Height Front [mm]				L/D			Hei	ght Front [mm]			
		10	20	30	40	50			10	20	30	40	50
	10	56.35	52.15	49.02	45.36	41.47		10	-1.97	-1.84	-1.76	-1.69	-1.61
	20	58.31	54.38	50.74	47.20	43.73		20	-2.02	-1.88	-1.80	-1.73	-1.65
	30	59.67	56.42	52.25	49.03	45.77		30	-2.07	-1.93	-1.83	-1.76	-1.69
	40	59.21	58.24	53.63	50.63	47.39		40	-2.10	-2.00	-1.88	-1.79	-1.72
Height Rear [mm]	50	60.92	59.25	55.45	52.30	49.04	Height Rear [mm]	50	-2.14	-2.03	-1.90	-1.82	-1.75
CzF		Height Front [mm]					CzR		Height Front [mm]				
		10	20	30	40	50			10	20	30	40	50
	10	-1.34	-1.17	-1.05	-0.92	-0.80		10	-1.04	-1.08	-1.09	-1.11	-1.13
	20	-1.42	-1.26	-1.12	-0.99	-0.87		20	-1.02	-1.05	-1.09	-1.11	-1.13
	30	-1.50	-1.34	-1.18	-1.06	-0.95		30	-1.01	-1.04	-1.08	-1.10	-1.12
	40	-1.55	-1.42	-1.26	-1.12	-1.01		40	-1.07	-1.02	-1.09	-1.10	-1.12
Height Rear [mm]	50	-1.61	-1.49	-1.32	-1.19	-1.07	Height Rear [mm]	50	-1.04	-1.02	-1.06	-1.09	-1.11





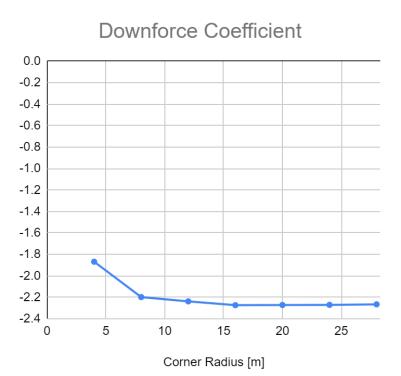
Aerodynamic Mapping - Cornering

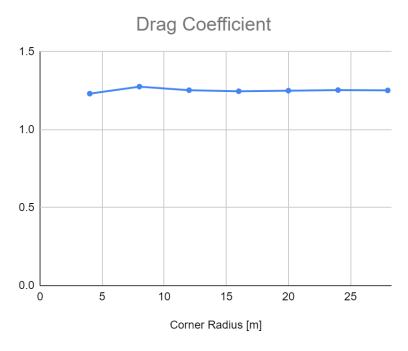


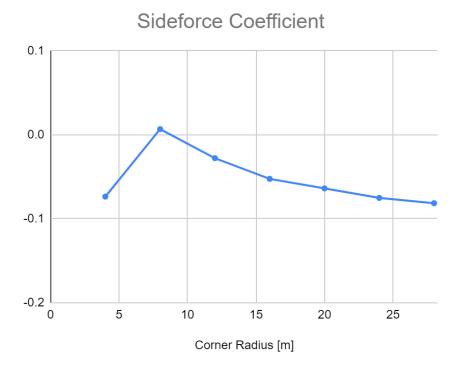




Aerodynamic Mapping - Cornering



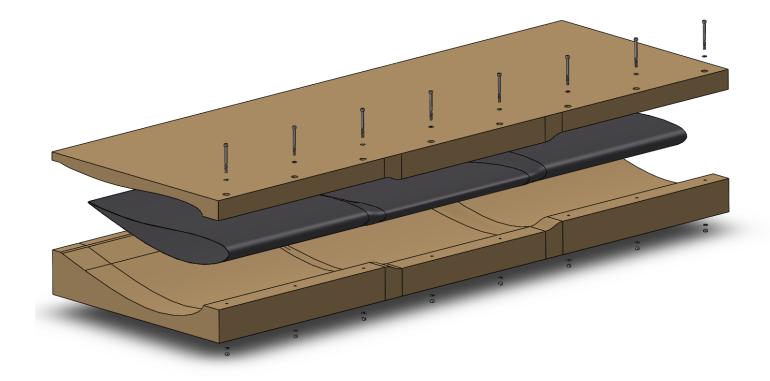








Manufacturing







Validation - delayed due to pandemic

- Yarn tests
- Coast-downs
- Suspension potentiometers
- Flow visualization paint



